

**M600**

**List of KS, KH und TK, additional labor saving devices for M600**

Model	KS type	chaincutter ass.	special parts				remarks
			cloth plate	insert plate	splash guard	main feed dog	
M652-13 M652-17 M652-23 M652-27 M652-16S2	026	304272-91Y	no change	no change	no change	no change	rear suction inlet
M652-01	025	303299A91Y	303434	303303	303465 (2x)	304025-BF	front suction inlet

Model	KH type	chaincutter	special parts		remarks
			cloth plate		
M632-38 M632-48 M632-48P1 M632-48P2 M632-70	016	303753A91Y	303758		for leight to medium heavy fabric
M632-86 M632-355	017	303754A91Y	303758		for medium to very heavy fabric

Model	TK	TK assembly	solenoid	switch	controller
M652	124	303 780A91Y	811 053-91	303 510	760 263A9U
M632 M622	125	303 781A91Y	811 053-91	303 510	760 263A9U
M652	024	303 780A91Y	---	---	---
M632 M622	025	303 781A91Y	---	---	---

TK	cylinder	controller	cloth plate
124	---	---	###
125	---	---	303 432
024	513 016	605 008-91	###
025	513 016	605 008-91	303 432

cord	
100 V	742 267A91
200 V	742 267-91
220V	742 267B91
240 V	742 267C91

### = M652-01, -13, -17, -16S2 > cloth plate 303 433 (N)  
 M652-23, -23A, -27, -51, -52 > cloth plate 303 431 (W)